

KOKOMO



WINERY



## 2016 Sauvignon Blanc Timber Crest Vineyard, Dry Creek Valley

<b>Varietal:</b>	100% Sauvignon Blanc
<b>Appellation:</b>	Dry Creek Valley
<b>Harvest:</b>	September 2016
<b>Fermentation:</b>	Tank Ferment, 30% oak (20% Acacia wood)
<b>Cases Prod:</b>	1,000 cases
<b>Alcohol:</b>	14.1%
<b>SRP:</b>	\$22.00

### Vineyard Description:

This 120 acre Timber Crest Vineyard is located off Dry Creek Road on the valley floor. The Sauvignon Blanc vineyard actually borders Dry Creek. The soil composition of this vineyard is Yolo Sandy Loam and the clone is 01EH. Our canopy management included an extensive amount of leaf pull at the basal leaf zone to filter in plenty of sunlight to the cluster.

### Winemaker Notes:

Picking our Sauvignon Blanc at different ripeness levels gives this wine versatility. The natural acidity and citrus components of the earlier pick, and the more viscous mouth-feel and tropical components of the later pick, make this a highly complex Sauvignon Blanc. To further enhance complexity, we barrel fermented 20% of the wine in Acacia wood barrels.